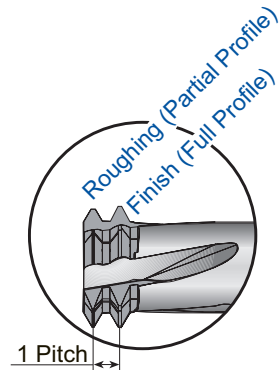


Tip 1

Use MilliPro HD when thread milling small holes in very hard material (up to 62 HRc)

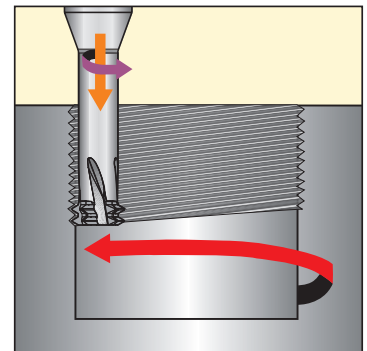
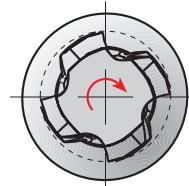
- Designed for especially tough jobs, the MilliPro HD uses 2 teeth designed to distribute the load between them – the first for roughing and the second for finishing.
- Made from a new generation Micro-grain Carbide, MilliPro HD has 4 flutes for smooth cutting and fast machining



Tip 2

Why is the MilliPro HD a left-handed tool?

- In most operations using a solid carbide thread mill, the recommended machining direction is from bottom to top (climb milling method).
- To achieve the full advantages of the tool's unique geometry (roughing and finishing teeth), and use the climb milling method, while working from top to bottom, a left hand tool is needed.
- Using the CNC program provided by the TM Gen will guarantee the correct tool direction.
- Each tool package carries a special label reminding the user of the left hand tool.



Tip 3

Can Millipro HD be used for machining soft materials?

The MilliPro HD cutter design WILL NOT provide optimal results when threading soft materials. In this case, we recommend using the standard MilliPro line



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